



STORAGE GUIDELINES FOR WEBEX HEAT TRANSFER ROLLS

Webex Double-walled, Spiral Baffled Heat Transfer Rolls are custom designed for your specific web application. With proper care, they will perform to specifications for many years.

Chill rolls seeing long term storage need special care. If stored open to air, and with fluid still inside, corrosion will develop. This corrosion will settle to the bottom and form a deposit that will effect heat transfer and roll balance. Acid cleaning may or may not be able to remove this deposit. Webex recommends that rolls being placed into storage be treated as follows:

- A. Drain any fluid from the roll.
- B. Fill the roll as full as possible with a rust inhibitor solution or Sierra biodegradable antifreeze.
- C. Cap off ends to retain the fluid and eliminate air.
- D. Rotate the roll to coat all internal surfaces.
- E. Use proper corrosion protection on the roll exterior, appropriate for the type and length of storage used. Be advised that even chrome plated surfaces may require some level of corrosion protection depending on conditions.
- F. Store the roll in a dry, safe location with reasonably consistent temperature.